



OEM BUMPER COLORS | NO ADHESION PROMOTER REQUIRED



39023 Med. Driftwood Met.
Color Coat Formula: 4873



39073 Gloss Silver
Color Coat Formula: 4561



39083 Gloss Black
Color Coat Formula: N/A



39103 Flexible Bumper Coater
Color Coat Formula: N/A



39153 Charcoal
Color Coat Formula: 4109



39163 Med. Smoke
Color Coat Formula: 4305



39173 Dk. Smoke
Color Coat Formula: 4307



39183 Med. Gray
Color Coat Formula: 4296



39193 Dk. Gray
Color Coat Formula: 4295



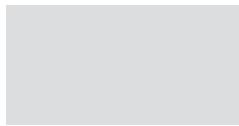
39253 Med. Titanium Met.
Color Coat Formula: N/A



39263 Dk. Titanium Met.
Color Coat Formula: 4533



39273 Charcoal Met.
Color Coat Formula: 4553



39283 Lt. Titanium Met.
Color Coat Formula: 4563



39293 Honda Black
Color Coat Formula: N/A



39413 Med. Platinum Met.
Color Coat Formula: 4721



39423 Med. Quartz Met.
Color Coat Formula: 4877



39583 Lt. Charcoal
Color Coat Formula: 5818

TRIM PAINT AEROSOLS | EXCELLENT ADHESION, NO PRIMER NEEDED



39033 Charcoal Trim Met.



39063 Gloss Trim Black
39068 = Pint



39143 Trim Black
39144 = Quart
39141 = Gallon
39144-LV = 2.8 VOC Compliant Quart
39141-LV = 2.8 VOC Compliant Gallon

HIGH BUILD PRIMER SURFACER AEROSOLS | EXCELLENT ADHESION, FILM BUILD & FLEXIBILITY



42003 Black



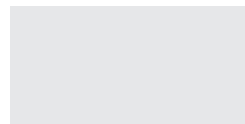
42013 Gray



42023 Beige



42033 Rose



42043 White

SELF ETCHING PRIMER AEROSOLS | EXCELLENT ADHESION TO BARE METAL PRIOR TO PRIMING



39673 Black
39674 = Quart
39671 = Gallon



39683 Gray
39684 = Quart
39681 = Gallon



39693 Green
39694 = Quart
39691 = Gallon



PLASTIC REPAIR

For complete instructions, refer to RAB-2. Learn more at semproducts.com

Check local VOC regulations to ensure compliance in your area

1



CLEAN & PREP

Clean front and back with **Scuff & Clean**.

Clean front and back with **Plastic & Leather Prep** or **Zero VOC Surface Cleaner**.

2



SAND & GROOVE

Sand with 80 grit sandpaper.

Using a grinder, dish out damaged area with 36 grit disc at a low RPM.

Grind back of repair area with a 36 grit disc at a low RPM.

3



REINFORCE & FILL

Reinforce large holes and cracks by applying **Plastic Repair Contouring Tape** to the back of the repair. Spread a layer of **Dual-Mix™ Multi-Plastic Repair Material** to cover all of the tape.

Fill the front side repair with **Dual-Mix Multi-Plastic Repair Material**. Spread material firmly and build up higher than panel to allow for sanding.

4



SAND & SKIM

Sand **Dual-Mix Multi-Plastic Repair Material** with 80 grit sandpaper. Then finish with 180 grit sandpaper.

If needed, use a skim coat of **Bumper Bite™ Flexible Glazing Putty**.

Sand with 180 grit paper, and finish with 320 grit paper.

5



PREP & PRIME

Clean with **Plastic & Leather Prep**. Dry with a lint free cloth.

Prime with **Flexible Primer Surfacer**, **High Build Primer Surfacer** or **World Class™ Waterborne Flexible Primer**.

6



GUIDE COAT BLACK

Apply **Guide Coat Black** to dried primer.

7



SAND

Sand with 320 – 400 grit sandpaper.

Finish sanding with 600 grit sandpaper.

8

OPTIONAL



TEXTURIZE

If texture is needed, apply **Texture Coating** in light coats.

If texture is not needed, skip to step 9.

9



PAINT

SEM Bumper Coater™ and **Factory Pack™** aerosols are available in many OEM Colors.

PRODUCT LIST

19013+	Factory Pack	16 oz. Aerosol
38203	Guide Coat Black	16 oz. Aerosol
38331	Scuff & Clean	Gallon
38338	Scuff & Clean	Pint
38351	Plastic & Leather Prep	Gallon
38353	Plastic & Leather Prep	16 oz. Aerosol
38354	Plastic & Leather Prep	Cone Top Quart
39023+	Bumper Coater Aerosols	16 oz. Aerosol
39131	Flexible Primer Surfacer	Gallon
39133	Flexible Primer Surfacer	16 oz. Aerosol

39134	Flexible Primer Surfacer	Quart
39847	Dual-Mix Multi-Plastic Repair Material	7 oz. Cartridge
39853	Texture Coating	20 oz. Aerosol
39854	Texture Coating	Quart
40401	Zero VOC Surface Cleaner	Gallon
40404	Zero VOC Surface Cleaner	Quart
40482	Bumper Bite Flexible Glazing Putty	16 oz. Tube
50184	World Class Waterborne Flexible Primer	Quart
70007	Plastic Repair Contouring Tape	Tape 15' roll