

# ZINCWELD™

## WHEN CORROSION PROTECTION REALLY MATTERS



**Zincweld** is a zinc-based weld-through primer that provides superior corrosion protection between welded substrates while minimizing heat affected zones and welding spatter.

- Zinc-based formula for superior corrosion protection
- Enhanced adhesion to bare metal for added corrosion protection
- No flaking or peeling
- Not affected by cavity wax
- Minimizes the heat affected zone while welding
- Low weld spatter formula
- Smooth spraying and easy covering
- Compatible with MIG and STRSW welding

Part No.	Product	Size
40773	Zincweld	16 oz. Aerosol

## PREP

Clean surface with **SEM Solve** or **XXX Universal Surface Cleaner**.

Sand with P80 grit paper. Surface must be bare metal.

Blow off dust and re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**.



Part No.	Product	Size
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Square Quart
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart

## APPLICATION

Shake can vigorously for one minute after mixing ball begins to rattle to ensure color uniformity and prevent clogging.

**Coats:** 2 medium wet coats to both surfaces

**Flash Time between Coats:** 3 – 5 minutes

**Time to Weld:** 20 minutes

**NOTE:** Remove any excess weld-through primer prior to applying filler, primer or paint, otherwise; lifting will occur. Remove or scratch weld-through primer from plug weld areas prior to performing MIG weld application for maximum performance.



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