DESCRIPTION

Rock-It Liner is a high quality urethane textured coating that provides a durable protective finish for truckbeds and restoration projects.

FEATURES

- Best in class durability, gloss and texture
- Free applicator gun included in each kit
- Durable coating that maintains flexibility
- Excellent for sound dampening
- Outstanding adhesion to most surfaces
- Tintable version available to match OEM colors
- Chemical resistant
- Fade resistant
- Rollable

SUITABLE SUBSTRATES

PROPERLY PREPPED (SEE APPLICATION SECTION)

- Steel
- Aluminum
- Existing OEM Paint
- Fiberglass
- SMC
- Wood
- Concrete

TYPICAL PROPERTIES

<table>
<thead>
<tr>
<th>Part</th>
<th>Product Name</th>
<th>Color</th>
<th>Container</th>
</tr>
</thead>
<tbody>
<tr>
<td>42250</td>
<td>Rock-It Liner Kit – Black</td>
<td>Black</td>
<td>Kit</td>
</tr>
<tr>
<td>42260</td>
<td>Rock-It Liner Kit – Tintable</td>
<td>Gray Opaque</td>
<td>Kit</td>
</tr>
<tr>
<td>42254</td>
<td>Rock-It Liner – Black</td>
<td>Black</td>
<td>Quart (80% full)</td>
</tr>
<tr>
<td>42264</td>
<td>Rock-It Liner – Tintable</td>
<td>Gray Opaque</td>
<td>Quart (80%) full</td>
</tr>
<tr>
<td>42246</td>
<td>Rock-It Liner Catalyst</td>
<td>Clear</td>
<td>Half Pint</td>
</tr>
</tbody>
</table>

Kit Contains:
- 4 each 80% filled bottles containing the liner material
- 1 Rock-It Liner Catalyst
- 1 each 71102 Economy Coating Gun

Solvent Resistance:
No color transfer with 100+ double rubs (ASTM D 5402)

RTS VOC:
42250, 42260 – 2.59 #/gal maximum (311 g/L)

Pot Life @ 70°F (21°C) and 50% R.H.:
30 minutes

Coverage:
150 sq. ft. per gallon

Optimum Film Thickness:
6 – 10 mils

Dust Free Time:
45 minutes
Heat Cure Recommendations: 30 minute flash, 40 minutes at 140°F (60°C)
Delivery Time: 8 hours (air dry), allow 48 hours before light use of truckbed
5 days for full use.

Use VOC calculator to determine VOC of mixtures.

**HANDLING AND APPLICATION**

**PREPARATION:**

**BARE METAL, ALUMINUM AND EXISTING OEM PAINT**

1. Pressure wash the surface if needed.
2. Clean with SEM Solve or XXX Universal Surface Cleaner.
3. Sand the surface with P180 grit paper or use a bed brush. If rust is present, remove.
4. Prime any bare metal and aluminum areas with World Class™ DTM Primer or Metalock™ DTM Primer.

**Note:**
When applying to OEM painted surfaces, High-Build Primer Surfacer may be used to cover any small bare metal or sand through areas. Do not apply over self etching primers.

**FIBERGLASS AND SMC**

1. Clean with SEM Solve or XXX Universal Surface Cleaner. Surface must be completely dry; avoid saturating panel with cleaner.
2. Sand the surface with P180 grit paper, blow off dust and tack clean.

If applying to a non-automotive substrate, consult local VOC regulations.

**WOOD**

1. Pressure wash surface first and allow to fully dry.
2. Sand the surface with P80 grit paper, blow off and tack clean.

**Note:**
Treated wood may interfere with adhesion.

**CONCRETE**

1. Pressure wash surface and allow to fully dry. Oily stains must be removed.

**Note:**
Not for use on garage floors or polished/sealed concrete. If applying on new concrete, surface must either be neutralized or allowed to dry for six months minimally.
IMPORTANT!
Due to the variety of substrates that Rock-It Liner™ can be applied to, it is recommended to test a small area for adhesion before applying the product. Full adhesion may take up to 48 hours.

MIXING:

ROCK-IT LINER

Add 6.5 oz of Rock-It Liner Catalyst per bottle of Rock-It Liner – Black. Shake each bottle individually for two minutes just before applying that bottle. Do not over-catalyze.

ROCK-IT LINER – TINTABLE

Tint with solvent-based automotive paint. Omit any binders, balancers or reducers called for in the formula – use pigmented toners only. Do not use water-based or lacquer-based colorants.

First, add 3 oz. of color to each bottle of Rock-It Liner – Tintable by volume. Less color could result in inadequate coverage. More color could adversely affect cure and longevity of coating.

Add 6.5 oz. of Rock-it Liner Catalyst per bottle of Rock-It Liner – Tintable. Shake each bottle individually for two minutes just before applying that bottle. Do not over-catalyze. Mix only enough for each coat.

Attach bottle to Economy Coating Gun (included). The Economy Coating Gun is recommended to apply Rock-It Liner properly. If using a standard Schutz type applicator, ensure that the pick-up tube reaches the bottom of the Rock-It Liner bottle.

APPLICATION: SPRAY:

<table>
<thead>
<tr>
<th>Coats:</th>
<th>2 – 3 light coats</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flash Time between Coats:</td>
<td>15 minutes @ 70°F (21°C)</td>
</tr>
<tr>
<td>Air Pressure:</td>
<td>45 – 60 psi</td>
</tr>
</tbody>
</table>

IMPORTANT!
In hot and/or humid conditions, you must apply lighter coats and allow longer flash times between coats. Truckbed liners applied too heavily and too quickly may blister or crack after cure. The first coat should not achieve full coverage and subsequent coats should be applied in the same manner.
Note:
Applicator guns may need to be cleaned between coats, especially in hot and/or humid conditions.

Always spray a test panel to ensure desired texture. Variations in temperature, air pressure and distance from substrate will affect texture.

APPLICATION: ROLL:
Using the **Heavy Texture Roller**, apply product in one medium wet coat.

Note:
For uniform appearance, complete all rolling while product is still wet. Texture can be increased with additional rolling after product starts to set up. To avoid trapping solvent do not over apply. Any pooled or over applied areas should be brushed or rolled out. Do not apply more than one coat.

IMPORTANT!
To achieve desired results, SEM only recommends the use of **Heavy Texture Roller**. Should any other roller be used, proper results cannot be assured.

CLEAN UP:
Remove all masking tape while final coat is still wet. Use appropriate cleaning materials compliant with VOC regulations in your area.

STORAGE:
**Rock-It Liner** should be stored between 60 – 80°F (16 – 27°C). The shelf life for **Rock-It Liner** and **Rock-It Liner Catalyst** is 2 years when stored under ideal conditions.

<table>
<thead>
<tr>
<th>RELATED PRODUCTS</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Part:</strong></td>
</tr>
<tr>
<td>38371</td>
</tr>
<tr>
<td>38373</td>
</tr>
<tr>
<td>38374</td>
</tr>
<tr>
<td>38375</td>
</tr>
<tr>
<td>42003</td>
</tr>
<tr>
<td>42013</td>
</tr>
<tr>
<td>42023</td>
</tr>
<tr>
<td>42033</td>
</tr>
<tr>
<td>42043</td>
</tr>
<tr>
<td>50121</td>
</tr>
<tr>
<td>50124</td>
</tr>
</tbody>
</table>
Check local VOC regulations to ensure compliance of all products in your area.

<table>
<thead>
<tr>
<th>Product Code</th>
<th>Product Description</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>50134</td>
<td>World Class DTM Primer Activator</td>
<td>Quart</td>
</tr>
<tr>
<td>50136</td>
<td>World Class DTM Primer Activator</td>
<td>Half Pint</td>
</tr>
<tr>
<td>71102</td>
<td>Economy Coating Gun</td>
<td>1 Each</td>
</tr>
<tr>
<td>71140</td>
<td>Heavy Texture Roller</td>
<td>1 Each</td>
</tr>
<tr>
<td>77771</td>
<td>XXX Universal Surface Cleaner</td>
<td>Gallon</td>
</tr>
<tr>
<td>77774</td>
<td>XXX Universal Surface Cleaner</td>
<td>Quart</td>
</tr>
<tr>
<td>ML010</td>
<td>Metalock™ DTM High Build Primer Kit</td>
<td>5 Quart Kit</td>
</tr>
<tr>
<td>ML014</td>
<td>Metalock DTM High Build Primer</td>
<td>Quart</td>
</tr>
<tr>
<td>MLH16</td>
<td>Metalock Hardener</td>
<td>Half Pint</td>
</tr>
</tbody>
</table>

**Technical Consultation Service**

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

**Disclaimer:**

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