DESCRIPTION

Zincweld is a zinc-based weld-through primer that provides superior corrosion protection between welded substrates while minimizing heat affected zones and welding spatter.

FEATURES

- Zinc-based formula for best-in-class corrosion protection
- Enhanced adhesion to bare metal for added corrosion protection
- No flaking or peeling
- Not affected by cavity wax
- Minimizes the heat affected zone while welding
- Low weld spatter formula
- Smooth spraying and easy covering
- Compatible with MIG and STRSW welding

SUITEABLE SUBSTRATES

- Bare metal

TYPICAL PROPERTIES

<table>
<thead>
<tr>
<th>Part</th>
<th>Product Name</th>
<th>Color</th>
<th>Container</th>
</tr>
</thead>
<tbody>
<tr>
<td>40773</td>
<td>Zincweld</td>
<td>Silver</td>
<td>16 oz. Aerosol</td>
</tr>
</tbody>
</table>

Coverage at 1 mil: 19 sq.ft. per can
MIR: 1.0 Max
Category: WTP

Check local VOC regulations to ensure compliance of all products in your area.

HANDLING AND APPLICATION

PREPARATION:

1. Clean surface with SEM Solve or XXX Universal Surface Cleaner.
2. Sand with P80 grit paper. Surface must be bare metal.
3. Blow off dust and re-clean with SEM Solve or XXX Universal Surface Cleaner.

MIXING:

Shake can vigorously for one minute after mixing ball begins to rattle to ensure color uniformity and to prevent clogging. For best results, use only when can temperature is approximately 70°F (21°C).
APPLICATION:

Coats: 2 medium wet coats to both surfaces
Flash Time Between Coats: 3 – 5 minutes
Time to Weld: 20 minutes

Note: Remove any excess Zincweld™ from exposed surfaces prior to applying any filler, primer or paint; otherwise lifting will occur.

Remove or scratch Zincweld from plug weld areas prior to performing MIG weld applications for maximum performance.

If clogging develops, remove spray button with a twisting motion and clean with XXX Universal Gun Cleaner or material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button with top of can and spray button pointed away from you.

After each use, turn can upside down and spray several seconds to clear spray tip.

STORAGE:
Zincweld should be stored in a cool, dry place with adequate ventilation away from heat, sparks and flames. The shelf life for Zincweld is 18 months when stored under normal conditions.

RELATED PRODUCTS:

<table>
<thead>
<tr>
<th>Part</th>
<th>Product Name</th>
<th>Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>38371</td>
<td>SEM Solve</td>
<td>Gallon</td>
</tr>
<tr>
<td>38373</td>
<td>SEM Solve</td>
<td>20 oz. Aerosol</td>
</tr>
<tr>
<td>38374</td>
<td>SEM Solve</td>
<td>Square Quart</td>
</tr>
<tr>
<td>38375</td>
<td>SEM Solve</td>
<td>5 Gallon</td>
</tr>
<tr>
<td>77763</td>
<td>XXX Universal Gun Cleaner</td>
<td>20 oz. Aerosol</td>
</tr>
<tr>
<td>77771</td>
<td>XXX Universal Surface Cleaner</td>
<td>Gallon</td>
</tr>
<tr>
<td>77774</td>
<td>XXX Universal Surface Cleaner</td>
<td>Quart</td>
</tr>
</tbody>
</table>
Technical Consultation Service

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

Disclaimer:

The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Safety Data Sheet (SDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the SDS and product label are available upon request.