DESCRIPTION
XXX Bumper Stripper is an aerosol material designed to safely remove refinish materials from flexible parts.

FEATURES
- Won't swell or attack substrate
- Safe for most bumpers
- Non-sag formula

SUITEABLE SUBSTRATES
- Aftermarket coatings

TYPICAL PROPERTIES

<table>
<thead>
<tr>
<th>Part:</th>
<th>Product Name:</th>
<th>Color:</th>
<th>Container:</th>
</tr>
</thead>
<tbody>
<tr>
<td>77713</td>
<td>XXX Bumper Stripper</td>
<td>Clear</td>
<td>Aerosol</td>
</tr>
</tbody>
</table>

Active ingredients: Methylene Chloride
Regulatory VOC: 5.31 #/gal (616 g/l)
Actual VOC: 2.31 #/gal (277.0 g/l)

Check local VOC regulations to ensure compliance of all products in your area.

HANDLING AND APPLICATION

PREPARATION:
Protect nearby areas from overspray. Use only in well ventilated areas. Always wear proper personal protective equipment including solvent resistant gloves, safety goggles and respirator.

APPLICATION:
XXX Bumper Stripper is designed to remove aftermarket coatings. Repeated applications of XXX Bumper Stripper in an attempt to remove the OEM baked finish can cause swelling and distortion of the bumper. Test a small inconspicuous area first before proceeding with the entire job.

Spray on liberally and allow XXX Bumper Stripper to work no longer than 10-15 minutes. Some older urethanes may swell, but will return to original contour within 24 hours. XXX Bumper Stripper should not be used on Xenoy, PC, ABS, PVC, fiberglass or SMC. Do not use in direct sunlight, spray on hot surfaces or use in windy areas. Always keep direct contact with raw plastic to a minimum.
When the paint wrinkles or softens, remove with squeegee, steel wool or rags. The surface may be cleaned with SEM Solve or by washing with water. Allow surface to dry before applying refinish system.

Note: If clogging develops, remove spray button with a twisting motion and clean with material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button with top of can and spray button pointed away from you.

After each use, turn can upside down and spray several seconds to clear spray tip.

CLEAN UP:
Dispose of stripped paint in accordance with local EPA guidelines. Please refer to the SDS for additional cleanup information.

STORAGE:
**XXX Bumper Stripper** should be stored in a cool, dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **XXX Bumper Stripper** is 1 year when stored under normal conditions.

**RELATED PRODUCTS:**

<table>
<thead>
<tr>
<th>Part</th>
<th>Product Name</th>
<th>Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>38371</td>
<td>SEM Solve</td>
<td>Gallon</td>
</tr>
<tr>
<td>38373</td>
<td>SEM Solve</td>
<td>20 oz. Aerosol</td>
</tr>
<tr>
<td>38374</td>
<td>SEM Solve</td>
<td>Quart</td>
</tr>
<tr>
<td>38375</td>
<td>SEM Solve</td>
<td>5 Gallon</td>
</tr>
</tbody>
</table>
**Technical Consultation Service**

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

**Disclaimer:**

The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Safety Data Sheet (SDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the SDS and product label are available upon request.