DESCRIPTION
Super SEM Flex is a paint additive that adds flexibility to urethanes, enamels and lacquers. Perfect for refinishing flexible substrates such as bumpers, vinyl convertible tops and flexible plastics.

FEATURES
- Use with most paint systems
- Adds chip resistance
- Improves gloss
- Ideal with Color Coat for vinyl convertible tops

SUITEABLE SUBSTRATES
- Color Coat
- Most aftermarket automotive paint systems

TYPICAL PROPERTIES

<table>
<thead>
<tr>
<th>Part:</th>
<th>Product Name:</th>
<th>Color:</th>
<th>Container:</th>
</tr>
</thead>
<tbody>
<tr>
<td>39728</td>
<td>Super SEM Flex</td>
<td>Clear</td>
<td>Pint</td>
</tr>
</tbody>
</table>

Regulatory VOC: 410 g/L
Actual VOC: 410 g/L

Check local VOC regulations to ensure compliance of all products in your area.

HANDLING AND APPLICATION

PREPARATION:
Prep substrate according to paint manufacturer’s specifications.

MIXING:
MIX 39728 TO UNREDUCED COMPLIANT MATERIAL AS FOLLOWS:

<table>
<thead>
<tr>
<th>1 Part</th>
<th>8 Parts</th>
</tr>
</thead>
<tbody>
<tr>
<td>Super SEM Flex</td>
<td>Color Coat for most substrates</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>1 Part</th>
<th>10 Parts</th>
</tr>
</thead>
<tbody>
<tr>
<td>Super SEM Flex</td>
<td>Color Coat for vinyl convertible tops</td>
</tr>
</tbody>
</table>
FOR OTHER PAINT TYPES:

Start with a 10%-20% addition. Spray a sample panel to test for flex & compatibility.

APPLICATION:

Apply per paint manufacturer’s specifications.

CLEAN UP:

Use appropriate cleaning materials compliant with VOC regulations in your area.

STORAGE:

Super SEM Flex should be stored in a cool dry place with adequate ventilation away from heat, sparks and flames. The shelf life for Super SEM Flex is 5 years when stored under normal conditions.

Technical Consultation Service

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

Disclaimer:

The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Safety Data Sheet (SDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the SDS and product label are available upon request.