MINI-MAX™ CLEAR FAST SET ADHESIVE
TECHNICAL DATA SHEET

DESCRIPTION

Mini-Max Clear Fast Set Adhesive is a two-component clear epoxy for an invisible bond on plastic, metal, fiberglass and wood.

FEATURES

• Superior adhesion
• High Strength
• Fast Cure
• Bonds multiple substrates

SUITABLE SUBSTRATES

• Plastic
• Metal
• Fiberglass
• Wood

TYPICAL PROPERTIES

<table>
<thead>
<tr>
<th>Part:</th>
<th>Product Name:</th>
<th>Color:</th>
<th>Container:</th>
</tr>
</thead>
<tbody>
<tr>
<td>68442</td>
<td>Clear Fast Set Adhesive</td>
<td>Clear</td>
<td>1 oz. Mini-Max Cartridge</td>
</tr>
</tbody>
</table>

Working time: 2 minutes @ 70°F (21°C)
Set time: 5 minutes @ 70°F (21°C)
Cure time: 1 hour @ 70°F (21°C)
Lap shear strength: 1200-1500 psi (ASTM D 1002)

HANDLING AND APPLICATION

PREPARATION:

1. Clean with Scuff & Clean and rinse with water.
2. Clean with Plastic & Leather Prep or XXX Universal Surface Cleaner.
3. Sand painted areas to be bonded with 180 grit paper and clean again with Plastic & Leather Prep or XXX Universal Surface Cleaner.

Note: When cleaning fiberglass or SMC, avoid saturating exposed fibers.
MIXING:
Remove cap between pistons. Cut off cartridge tips at perforation. Dispense material and mix until uniform.

APPLICATION:
1. Clean surface as outlined in Preparation section.
2. For impact strips and side moldings, mask both sides of the surface where adhesive is to be applied.

IMPORTANT:
DO NOT ALLOW Mini-Max Clear Fast Set Adhesive TO FLOW OVER MASKED AREA OR ONTO PAINTED SURFACE.

3. Apply Mini-Max Clear Fast Set Adhesive to surface to be bonded.
4. Hold or clamp firmly. Repair piece will be bonded in 3-5 minutes. Allow another 30 minutes to ensure a secure bond.

STORAGE:
Mini-Max Clear Fast Set Adhesive should be stored in a cool, dry place with adequate ventilation away from heat, sparks and flames. The shelf life for Mini-Max Clear Fast Set Adhesive is 1 year when stored under normal conditions.

RELATED PRODUCTS:
<table>
<thead>
<tr>
<th>Part:</th>
<th>Product Name:</th>
<th>Size:</th>
</tr>
</thead>
<tbody>
<tr>
<td>38351</td>
<td>Plastic &amp; Leather Prep</td>
<td>Gallon</td>
</tr>
<tr>
<td>38353</td>
<td>Plastic &amp; Leather Prep</td>
<td>Aerosol</td>
</tr>
<tr>
<td>38354</td>
<td>Plastic &amp; Leather Prep</td>
<td>Quart</td>
</tr>
<tr>
<td>38391</td>
<td>Scuff &amp; Clean</td>
<td>Gallon</td>
</tr>
<tr>
<td>38398</td>
<td>Scuff &amp; Clean</td>
<td>16 oz. Tube</td>
</tr>
<tr>
<td>77771</td>
<td>XXX Universal Surface Cleaner</td>
<td>Gallon</td>
</tr>
<tr>
<td>77774</td>
<td>XXX Universal Surface Cleaner</td>
<td>Quart</td>
</tr>
</tbody>
</table>
Technical Consultation Service

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

Disclaimer:

The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Safety Data Sheet (SDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the SDS and product label are available upon request.

Check local VOC regulations to ensure compliance of all products in your area.