



LEATHER & VINYL REPAIR COMPOUND

TECHNICAL DATA SHEET



Check local VOC regulations to ensure compliance of all products in your area.

DESCRIPTION

Leather & Vinyl Repair Compound is a filler for flexible interior substrates.

FEATURES

- Fills cuts and abrasions on leather and vinyl
- Excellent strength and flexibility
- Heat cured
- Top coat directly with SEM flexible coatings
- Accepts regraining
- Sandable

SUITABLE SUBSTRATES

- Leather
- Vinyl

TYPICAL PROPERTIES

Part:	Product Name:	Color:	Container:
38422	Leather & Vinyl Repair Compound	White	3 fl. oz. tube

Cure time: About 1 minute with a heat gun

HANDLING AND APPLICATION



PREPARATION:

LEATHER REPAIR:

1. With a gray scuff pad, clean the area with **SEM Soap**. Wipe with a clean, damp towel and dry.
2. Next, clean the area thoroughly with **Plastic & Leather Prep** or **XXX Universal Surface Cleaner**. Do not saturate.
3. If needed, trim away any cracked edges with a razor blade. Sand around the repair area with 400 or 600 grit sand paper.
4. Blow off and clean again with **Plastic & Leather Prep** or **XXX Universal Surface Cleaner**.

VINYL REPAIR:

1. With a gray scuff pad, clean the area with **SEM Soap**. Wipe with a clean, damp towel and dry.
2. Next, apply **Vinyl Prep** or **XXX Universal Surface Cleaner**. Wipe with a clean, damp towel and dry.
3. If needed, trim away any cracked edges with a razor blade. Sand around the repair area with 400 or 600



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grit paper.

4. Blow off and clean again with **Vinyl Prep** or **XXX Universal Surface Cleaner**.



APPLICATION:

Apply a thin layer of **Leather & Vinyl Repair Compound** to the backing fabric, place into position and heat around the edges and press lightly with a cold block. Next, apply **Leather & Vinyl Repair Compound** over the repair area.

Note: Applying several thin layers of **Leather & Vinyl Repair Compound** will produce a better repair than one thick application. A thick application will not cure properly. Using a heat gun, hold the gun 6 to 8 inches away for 1 minute or until the compound turns clear. Heat gun tip must be moved constantly over the repair area to prevent substrate damage. A cone shaped nozzle for the heat gun will help focus the heat on the repair area. On the final application, place one of the **Interior Graining Pads** over the repair area and apply pressure to the area with a cold block. Sand down any high areas or refill the repair area if needed. Once complete, the repair may be top coated. Use **Color Coat** or **Sure-Coat** for vinyl repairs; **Classic Coat** or **Sure-Coat** for leather repairs.



STORAGE:

Leather & Vinyl Repair Compound should be stored in a cool dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **Leather & Vinyl Repair Compound** is 5 years when stored under normal conditions.

RELATED PRODUCTS:

Part:	Product Name:	Size:
39362	SEM Soap	Pint
38351	Plastic & Leather Prep	Gallon
38353	Plastic & Leather Prep	16 oz. Aerosol
38354	Plastic & Leather Prep	Quart
38343	Vinyl Prep	16 oz. Aerosol
38344	Vinyl Prep	Quart
70022	Interior Graining Pads	6 pack
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart



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Technical Consultation Service

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

Disclaimer:

The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Safety Data Sheet (SDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the SDS and product label are available upon request.