DESCRIPTION

Bumper Bite Flexible Glaze is a two-component, flexible, polyester filler that quickly fills sand scratches, pinholes and other minor imperfections on many automotive substrates. Purchase includes 1 tube of blue cream hardener.

FEATURES

- Extremely flexible for enhanced resistance against cracking
- Fast drying to a tack-free finish
- Superior sanding qualities extend life of sandpaper
- Can be applied over properly prepped OE paint
- Excellent adhesion

SUITABLE SUBSTRATES

- Plastic
- Aluminum
- Steel
- SMC
- Fiberglass
- Properly prepped OEM paint

TYPICAL PROPERTIES

<table>
<thead>
<tr>
<th>Part</th>
<th>Product Name:</th>
<th>Color:</th>
<th>Container:</th>
</tr>
</thead>
<tbody>
<tr>
<td>40482</td>
<td>Bumper Bite Flexible Glaze</td>
<td>Light Blue</td>
<td>16 oz. Tube</td>
</tr>
<tr>
<td>40489</td>
<td>Bumper Bite Flexible Glaze</td>
<td>Light Blue</td>
<td>14 fl. oz. Pouch</td>
</tr>
</tbody>
</table>

Working time: 4 – 7 minutes @ 100 grams
Sand time: 10 – 15 minutes @ 70°F (21°C)

Note: Cure times are dependent on several factors including temperature, airflow and humidity.

Check local VOC regulations to ensure compliance in your area.
HANDLING AND APPLICATION

PREPARATION:

PLASTIC:

1. Clean with Scuff & Clean, water and a gray scuff pad. Rinse with water and allow to dry.
2. Next, clean with Plastic & Leather Prep, SEM Solve or XXX Universal Surface Cleaner.
   Apply according to directions.
3. Sand area to be filled with P80 – P180 grit paper.
4. If necessary, blow off and re-clean with Plastic & Leather Prep, SEM Solve or XXX Universal
   Surface Cleaner.

STEEL, ALUMINUM, SMC AND FIBERGLASS:

1. Clean area with SEM Solve or XXX Universal Surface Cleaner. The surface must be free of dirt, oil,
   grease and rust.
2. Sand area to be filled with P80 – P180 grit paper.
3. Blow off and if necessary, re-clean with SEM Solve or XXX Universal Surface Cleaner.

Note: When cleaning SMC and fiberglass, do not saturate exposed fibers. Surface must be completely dry before
applying Bumper Bite™ Flexible Glaze.

MIXING:

1. Knead container well before dispensing.
2. Mix a ribbon of cream hardener with a golf ball sized quantity of Bumper Bite Flexible Glaze.
3. Stir the mixture until a uniform color is achieved. Mix no more than what can be used in 4 – 7 minutes.

APPLICATION:

1. Apply the mixture to the repair area using a spreader. The film build should not exceed 1/8 inch.
2. Allow the area to cure for approximately 10 – 15 minutes and then sand with P180 grit paper.
3. Refer to the paint manufacturer’s instructions to complete the repair.

STORAGE:

Bumper Bite Flexible Glaze should be stored between 40 – 80°F (4 – 27°C). The shelf life of Bumper Bite
Flexible Glaze is 1 year when stored under normal conditions.
RELATED PRODUCTS

<table>
<thead>
<tr>
<th>Part</th>
<th>Product Name</th>
<th>Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>38351</td>
<td>Plastic &amp; Leather Prep</td>
<td>Gallon</td>
</tr>
<tr>
<td>38353</td>
<td>Plastic &amp; Leather Prep</td>
<td>16 oz. Aerosol</td>
</tr>
<tr>
<td>38354</td>
<td>Plastic &amp; Leather Prep</td>
<td>Cone Top Quart</td>
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<tr>
<td>38371</td>
<td>SEM Solve</td>
<td>Gallon</td>
</tr>
<tr>
<td>38373</td>
<td>SEM Solve</td>
<td>20 oz. Aerosol</td>
</tr>
<tr>
<td>38374</td>
<td>SEM Solve</td>
<td>Square Quart</td>
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<tr>
<td>38375</td>
<td>SEM Solve</td>
<td>5 Gallon</td>
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<tr>
<td>38391</td>
<td>Scuff &amp; Clean</td>
<td>Gallon Pump</td>
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<tr>
<td>38398</td>
<td>Scuff &amp; Clean</td>
<td>16 oz. Tube</td>
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<tr>
<td>77771</td>
<td>XXX Universal Surface Cleaner</td>
<td>Gallon</td>
</tr>
<tr>
<td>77774</td>
<td>XXX Universal Surface Cleaner</td>
<td>Quart</td>
</tr>
</tbody>
</table>

Technical Consultation Service

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

Disclaimer:
The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Safety Data Sheet (SDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the SDS and product label are available upon request.