



1K HS CLEAR

TECHNICAL DATA SHEET



Check local VOC regulations to ensure compliance of all products in your area.

DESCRIPTION

1K HS Clear is a high solids clearcoat perfect for small accessories, door jambs, underhoods, inner panels and new part cut-ins.

FEATURES

- Improved fan pattern is second only to a spray gun
- Three gloss levels: gloss, semi-gloss, and matte
- Matches OEM finishes
- Quick drying for increased production
- Shop floor compliant (NESHAP 6H)
- Save time and material
- Reduces repair time and steps to maximize shop efficiency

SUITABLE SUBSTRATES

- **Ez Coat™**
- **Factory Pack™**
- Most automotive basecoats

TYPICAL PROPERTIES

Part:	Product Name:	Color:	Container:
40903	1K HS Clear Gloss	Clear	20 oz. Aerosol
40913	1K HS Semi-Gloss Clear	Clear	20 oz. Aerosol
40923	1K HS Matte Clear	Clear	20 oz. Aerosol
MIR:		< 0.85	
Category:		CCP	
Coverage		23.4 sq.ft. at 1 mil per can	

HANDLING AND APPLICATION



PREPARATION:

1. Allow basecoat to flash according to manufacturer's instructions.
2. Shake can vigorously for one minute after mixing ball rattles to prevent clogging.



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APPLICATION:

Part:	Product Name:	Coats:	Distance:	Flash Time:	Dry Time:
40903	1K HS Clear Gloss	2 – 3 medium coats	6 – 8"	3 – 5 minutes	1 hour
40913	1K HS Semi-Gloss Clear	2 – 3 medium coats	6 – 8"	3 – 5 minutes	30 minutes
40923	1K HS Matte Clear	2 – 3 medium coats	6 – 8"	3 – 5 minutes	30 minutes

IMPORTANT: If too much **1K HS Clear** is applied or it is applied before the basecoat has flashed off properly, re-wetting of the basecoat could occur.

Note: If clogging develops, remove spray button with a twisting motion and clean with **XXX Universal Gun Cleaner** or material compliant with VOC regulations in your area. Do not stick pin or other object into can. With spray tip pointed away from you, gently replace spray button on can.



Note: After each use, turn can upside down and spray several seconds to clear spray tip.



STORAGE:

1K HS Clear should be stored in a cool, dry place with adequate ventilation, away from heat, sparks and flames. The shelf life for **1K HS Clear** is 5 years when stored under normal conditions.

RELATED PRODUCTS:

Part:	Product Name:	Size:
77763	XXX Universal Gun Cleaner	20 oz. Aerosol

Technical Consultation Service

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

Disclaimer:

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