PLASTIC TAB REPAIR

FOR: BUMPERS | HEADLIGHTS | TAIL LIGHTS | RADIATOR SUPPORTS

CLEAN & PREP
Clean with 38338 SCUFF & CLEAN and a gray scuff pad. Rinse with water and dry.
Clean with 38353 PLASTIC & LEATHER PREP wiping in one direction with a clean, lint free towel.

GRIND
Grind repair area on low rpm with 36 grit grinding disc.
Drill 1/8" holes around repair area to help "anchor" the repair material.
Blow off and reclean repair area with 38353 PLASTIC & LEATHER PREP.

ADHESION PROMOTER
Apply 77723 XXX ADHESION PROMOTER or 39863 PLASTIC ADHESION PROMOTER per directions to the tab and allow to dry for 5-10 minutes.

TRACE GOOD TAB
Using 70007 PLASTIC REPAIR CONTOURING TAPE, cut enough material to fold around both sides of the tab. A SHARPIE® can be used to duplicate a broken or missing tab by tracing a good tab located on the bumper.

APPLY QUICK SET ADHESIVE
After purging the cartridge, apply 40207 QUICK SET 20 to the 70007 PLASTIC REPAIR CONTOURING TAPE. While wet, fold the tape around the torn or missing tab. After cool down, remove the plastic film from the mesh.
To achieve the same result in higher temperatures, use 40507 QUICK SET 50 with a silver SHARPIE®.

FINISH
With a grinder, shape the tab back to its original shape and size.
Sand the area with 80 and then 180 grit sandpaper.
Re-drill the bolt hole and the job is ready for primer and paint.

FOR: BUMPERS | HEADLIGHTS | TAIL LIGHTS | RADIATOR SUPPORTS

OPTIONAL

SEM PRODUCTS, INC. • 1685 Overview Drive • Rock Hill, SC 29730 • 800-831-1122 • www.semproducts.com

CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE IN YOUR AREA