RPIPC

• Superior adhesion to a variety of substrates
• Great for flexible or rigid substrates
• Multi-directional comfort tip
• Many OEM matched colors
• Excellent hiding
• Easy to apply

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NEW & IMPROVED FORMULA

NO ADHESION PROMOTER REQUIRED!

READY TO SPRAY!

VOC COMPLIANT AVAILABLE 2.8
BUMPER COATER is designed to recondition most automotive plastic bumpers and cladding. All colors have been formulated to match OEM standards and can be directly applied to metal, aluminum, TPO, PP and other problem plastics.

**PREPARATION**

*For metal and aluminum:* clean surface with **3837( ) SEM SOLVE**. Sand surface with 320-400 grit sandpaper and clean again with **3837( )**.

*For plastics:* clean surface thoroughly with **3833( ) SCUFF & CLEAN**, rinse with water and dry. Next, clean with **3835( ) PLASTIC & LEATHER PREP**.

**APPLICATION**

**BUMPER COATER Aerosols**

- Shake can vigorously for one minute after mixing ball rattles to ensure color uniformity and to prevent clogging.
- Coats: 2-3 light
- Distance: 6-8”
- Flash time: 5-10 minutes between coats

**3910( ) and 3910( )-LV FLEXIBLE BUMPER COATER**

- Stir thoroughly.
- Air Pressure: 8-10 psi at the cap with HVLP equipment
  30-35 psi for non-HVLP equipment
- Coats: 2 medium wet
- Flash time: 5-10 minutes between coats

*NOTE:* To remove imperfections, allow first coat to dry for 15-30 minutes and then lightly sand with 400 grit paper before applying second coat.

*NOTE:* Do not rush to reinstall the part. **BUMPER COATER** adhesion improves with time. Full hardness obtained in 48 hours.

For additional information, refer to the **BUMPER COATER TECHNICAL DATA SHEET** or contact us at [www.semproducts.com](http://www.semproducts.com).