

SEM[®]

39767 PROBLEM PLASTIC REPAIR MATERIAL

- *Repairs EPDM, TPO, PP and other problem plastics*
- *Provides Superior Adhesion*
- *Excellent Filling*
- *Easy Sanding*



39767 PROBLEM PLASTIC REPAIR MATERIAL

39767 PROBLEM PLASTIC REPAIR MATERIAL adheres to substrates other repair materials cannot. Historically, bonding repair materials to polypropylene and other olefin-based plastics, EPDM, TPO and similar substrates has been difficult. This unique formulation takes the “problem” out of problem plastic repair.

PREPARATION



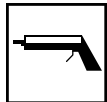
Clean with **3833() SCUFF & CLEAN** and rinse with water. Next clean with **3835() PLASTIC & LEATHER PREP**.

Cut or grind away ragged edges. Sand with 80 grit paper 2-3 inches around damaged area. “V” groove damaged area with 24 grit disc at low RPM. Blow off the entire area to be repaired to remove dust and clean again with **3835() PLASTIC & LEATHER PREP**.

Place cartridge into **70029 DUAL-MIX APPLICATOR GUN**. Remove cartridge tip. Prior to installing static mixer, equalize cartridge by dispensing product until both parts flow equally. Install static mixer and cut tip to desired bead size.

CAUTION: Dispense 2-3 inches of test material to make certain color is uniform prior to applying to job. Avoid marbling.

APPLICATION



Reinforce large holes and damaged areas with **70006 PLASTIC REPAIR REINFORCING TAPE**. Dispense **39767**. Apply 2-3 inches beyond the damaged area. Before **39767** sets, lay the **70006** on the material and tamp. Cover the **70006** with another layer of **39767** before first coat dries.

Dispense a sufficient amount of **39767** to fill the repair area, and use a putty knife or spreader to distribute mixture. Press firmly into repair area to eliminate air pockets. Apply repair material higher than surrounding surface to allow for sanding.

Let **39767** cure 15-20 minutes, sand first with 80 grit paper then finish with 180 grit paper.

PROBLEM PLASTIC REPAIR MATERIAL is also available in a 10 oz. kit - **39768**.

For additional information, refer to the **39767 TECHNICAL DATA SHEET, RAB-2 PLASTIC REPAIR AND REFINISHING PROCEDURES** or contact us at www.semproducts.com



The Right Choice