



NONSAG
1209

39907 NON-SAG FAST SET ADHESIVE



- Quick bonds speed up production – 5-7 minute set time; 1 hour full cure!
- Excellent for adhering backer strips when replacing sections of SMC and fiberglass
- Great multi-purpose adhesive for most plastics, metal and aluminum – streamlines inventory
- Non-sag formulation performs well in horizontal and vertical applications
- Epoxy formula allows for long shelf life – 2 years!
- **DUAL-MIX™**
Forever Warranty!



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provides fast bonds for backing materials on most plastics. With a fast set time, **39907** is perfect for adhering backer strips when replacing sections of SMC and fiberglass. **39907** has the ability to bond a good cross section of substrates, giving body shops another much needed quick-setting adhesive.

Typical Properties

Container	7oz DUAL-MIX cartridge
Color	Black
Working Time*	2-3 Minutes
Set Time*	5-7 Minutes
Cure Time*	45-60 Minutes
Lap Shear Strength	1800-2000 psi (ASTM D1002)

* Working, Set & Cure time established at 70°F (21°C)

PREPARATION



Clean with **3833() SCUFF & CLEAN** and rinse with water. Next, clean with **38353 PLASTIC & LEATHER PREP**. Apply according to directions.

MIXING



Place cartridge into **DUAL-MIX APPLICATOR GUN**. Remove cartridge tip. Prior to installing static mixer, equalize cartridge by dispensing product until both parts flow equally. Install static mixer and cut tip to desired bead size. Dispense 2-3 inches of test material to make certain color is uniform prior to applying to job. Avoid marbling.

APPLICATION



To remove cap, insert flat head screwdriver into slot and pry upward.

NOTE: For cap replacement, match circles and squares, and snap back into place.

For use with **70006 PLASTIC REPAIR REINFORCING TAPE**

1. Clean surface as outlined in Preparation section.
2. Sand with 80 grit paper 2-3 inches around damaged area. "V" groove damaged area with a 24 grit disc at low RPM so as not to overheat or melt the plastic. Blow off dust and clean again with **38353**.
3. Lay **70006** on the back side of the repair.
4. Dispense **39907** over **70006** and spread firmly 2-3 inches beyond repair.
5. Proceed with the appropriate **DUAL-MIX** repair material.

GENERAL PURPOSE BONDING

1. Clean surface as outlined in Preparation section.
2. Sand painted areas to be bonded with 180 grit paper and clean with **38353**.
3. For impact strips and side moldings, mask both sides of the surface where adhesive is to be applied.
DO NOT ALLOW 39907 TO FLOW OVER MASKED AREA OR ONTO PAINTED SURFACE.
4. Apply **39907** to surface to be bonded.
5. Hold or clamp firmly. Repair piece will be securely bonded in 30 minutes. Allow another 30 minutes for full cure.

NOTE: For smaller repairs, **68432 GENERAL PURPOSE ADHESIVE** in the 1 oz. **MINI-MAX** cartridge is also available.

For additional information, refer to the **NON-SAG FAST SET ADHESIVE TECHNICAL DATA SHEET** or contact us at www.semproducts.com.



The Right Choice