



DUPLICATING OEM TEXTURES

STANDARD OPERATING PROCEDURE

1

REPAIR DAMAGE



Sand any shallow scratches or scuffs until smooth or, if extensive damage is present, refer to **Plastic Repair Standard Operating Procedure** first.

2

CLEAN FOR RAW PLASTIC: Clean



Clean with **Scuff & Clean** and a gray scuff pad or a nylon bristle brush. Rinse with water and dry with clean, lint-free cloth.

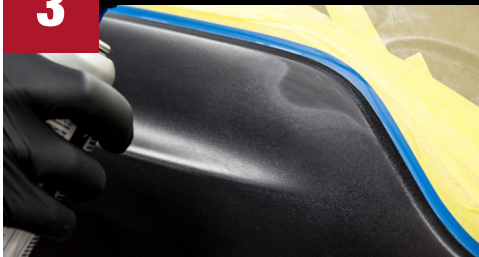
FOR RAW PLASTIC: Clean with **Plastic & Leather Prep** or **XXX Universal Surface Cleaner**.

FOR PAINTED SURFACES: Clean with **SEM SOLVE** or **XXX Universal Surface Cleaner**.

Wipe clean in one direction with clean, lint-free cloth.

3

PREP



Mask the area to be sprayed.

FOR RAW PLASTIC: Apply **Adhesion Promoter** as per instructions.

FOR PAINTED SURFACES: Sand with a gray scuff pad. Blow off and re-clean with **SEM SOLVE**.

4

APPLY TEXTURE



Apply **Texture Coating** in 1 light mist coat 18" - 24" from surface. Allow to flash for 10 minutes.

ⓘ Be sure to apply lightly enough so that raised textured spray does not flow together.

5

SAND



Sand flat surfaces with P500-1000 grit sanding pad and use a gray scuff pad on sharp edges and corners. Blow off and wipe with a tack rag.

6

PAINT



Apply **Bumper Coater™** or **Trim Black** as per instructions.

PRODUCT LIST



PREP

| Part | Product | Size |
|-------|---------------------------|----------------|
| 38398 | Scuff & Clean | 16 oz. Tube |
| 38373 | SEM Solve | 20 oz. Aerosol |
| 38353 | Plastic & Leather Prep | 16 oz. Aerosol |
| 39863 | Plastic Adhesion Promoter | 20 oz. Aerosol |



TEXTURE & PAINT

| Part | Product | Size |
|-------|-----------------------------|----------------|
| 39853 | Texture Coating | 20 oz. Aerosol |
| 39143 | Trim Black | 20 oz. Aerosol |
| 41013 | Trim Black Euro Jet - Matte | 16 oz. Aerosol |
| 41023 | Trim Black Euro Jet - Satin | 16 oz. Aerosol |

See back side for additional products and sizes.

SEM Products, Inc.
Rock Hill, SC 29730
Tech Support: 1-800-831-1122
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semproducts.com

SOPDTEX_1116



BEFORE



AFTER





DUPLICATING OEM TEXTURES

STANDARD OPERATING PROCEDURE | PRODUCT LIST CONTINUED

PRODUCT LIST



PREP

| Part | Product | Size |
|-------|-------------------------------|----------------|
| 38391 | Scuff & Clean | Gallon Pump |
| 38398 | Scuff & Clean | 16 oz. Tube |
| 38371 | SEM Solve | Gallon |
| 38373 | SEM Solve | 20 oz. Aerosol |
| 38374 | SEM Solve | Square Quart |
| 38351 | Plastic & Leather Prep | Gallon |
| 38353 | Plastic & Leather Prep | 16 oz. Aerosol |
| 38354 | Plastic & Leather Prep | Cone Top Quart |
| 40401 | XXX Universal Surface Cleaner | Gallon |
| 40404 | XXX Universal Surface Cleaner | Quart |
| 39861 | Plastic Adhesion Promoter | Gallon |
| 39863 | Plastic Adhesion Promoter | 20 oz. Aerosol |
| 39864 | Plastic Adhesion Promoter | Cone Top Quart |
| 77721 | XXX Adhesion Promoter | Gallon |
| 77723 | XXX Adhesion Promoter | 16 oz. Aerosol |
| 77724 | XXX Adhesion Promoter | Cone Top Quart |



TEXTURE

| Part | Product | Size |
|-------|-----------------|----------------|
| 39853 | Texture Coating | 20 oz. Aerosol |
| 39854 | Texture Coating | Quart |



TRIM BLACK

| Part | Product | Size |
|----------|------------------------------|----------------|
| 339033 | Trim Black Charcoal Metallic | 16 oz. Aerosol |
| 39063 | Trim Black Gloss Black | 16 oz. Aerosol |
| 39068 | Trim Black Gloss Black | Pint |
| 39141 | Trim Black | Gallon |
| 39143 | Trim Black | 20 oz. Aerosol |
| 39144 | Trim Black | Quart |
| 39141-LV | Low VOC Trim Black | Gallon |
| 39144-LV | Low VOC Trim Black | Quart |
| 41013 | Trim Black Euro Jet - Matte | 16 oz. Aerosol |
| 41023 | Trim Black Euro Jet - Satin | 16 oz. Aerosol |
| 41024 | Trim Black Euro Jet - Satin | Quart |
| 41033 | Trim Black Euro Jet - Gloss | 16 oz. Aerosol |



BUMPER COATER™

| Part | Product | Size |
|----------|--------------------------------|----------------|
| 39101 | Bumper Coater - Black | Gallon |
| 39103 | Bumper Coater - Flexible Black | 20 oz. Aerosol |
| 39104 | Bumper Coater - Black | Quart |
| 39101-LV | Low VOC Bumper Coater Black | Gallon |
| 39104-LV | Low VOC Bumper Coater Black | Quart |



BUMPER COATER™ AEROSOLS

16 OZ AEROSOLS

| Part | Color |
|-------|-------------------------|
| 39023 | Med. Driftwood Metallic |
| 39073 | Gloss Silver |
| 39083 | Gloss Black |
| 39103 | Flexible Black |
| 39153 | Charcoal |
| 39163 | Med. Smoke |
| 39173 | Dk. Smoke |
| 39183 | Med. Gray |
| 39193 | Dk. Gray |
| 39253 | Med. Titanium Metallic |
| 39263 | Dk. Titanium Metallic |
| 39273 | Charcoal Metallic |
| 39283 | Lt. Titanium Metallic |
| 39293 | Honda Black |
| 39413 | Med. Platinum Metallic |
| 39423 | Med. Quartz Metallic |
| 39583 | Lt. Charcoal |