



The Right Choice

SPECIALS

COLOR COAT MIXING SYSTEM

FOREIGN CARS

MUSTANG

THUNDERBIRD

CORVETTE



The Right Choice

SPECIALS COLOR COAT MIXING SYSTEM FOREIGN CARS, THUNDERBIRD, MUSTANG AND CORVETTE COLORS

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ACURA

Trim Code	Color Name	Year	SEM No.
N/A	BLUE	88-89	4554
N/A	CHARCOAL BLACK	88-89	4555
N/A	IVORY	88-89	4556
N/A	BURGANDY	88-89	4557
N/A	BEIGE	91	4726
N/A	VIGOR BEIGE	92	4746
N/A	TAN	N/A	5857
N/A	CREAMY IVORY	N/A	5858
N/A	CHARCOAL	N/A	5859

ALLANTE (CADILLAC)

Trim Code	Color Name	Year	SEM No.
17	CHARCOAL	87-89	4496
63	SADDLE	87-89	4498
71	MAROON	87-89	4497
UCV2-1332	DK GOLD	87	5404
UCV2-1335	DK MAROON	87	5405
UCV2-1369	NATURAL BEIGE	89-90	5417
UCV2-1370	CHARCOAL	89-90	5410
UCV2-1422	DK NATURAL BEIGE	N/A	5430
UCV2-1333	MED MAROON	N/A	5429

AUDI

Trim Code	Color Name	Year	SEM No.
N/A	GRAPHITE	N/A	4581
N/A	PLATINUM GREY	N/A	4582
N/A	NAUTICAL BLUE	N/A	4583
N/A	ECRU	93	4796
N/A	TRAVERTINE	93	4795

BMW

Trim Code	Color Name	Year	SEM No.
N/A	CARDINAL RED	88	4450
N/A	BLACK	88	4451
N/A	NATUR	88	4452
N/A	INDIGO	88	4453
N/A	SILVER	88	4454
N/A	LAMA	88	4455
N/A	PEARL BEIGE	88	4456
N/A	LOTUS WHITE "M" SERIES	88	4457
355	ULTRAMARINE	92	4718
356	PARCHMENT	92	4717
N/A	BUMPER GRAY - 325i	92	4732
394/451	LT SILVER GRAY	91-92	4750
N/A	BUCKSKIN	75-85	5040
N/A	PEARL BEIGE	86-93	5041
N/A	CARDINAL	N/A	5043
N/A	NEUTRAL	N/A	5860
N/A	SILVER GRAY	N/A	5861

CORVETTE

Trim Code	Color Name	Year	SEM No.
N/A	AQUA	59	4892
N/A	RED	59-64	4742
N/A	FAWN BEIGE	61-62	4947
N/A	RED	63-64	4835
N/A	DK BLUE	63-64	4836
N/A	SADDLE	63-64	4837
N/A	WHITE	64-67	4896
N/A	RED	65-66	4743
N/A	LT SADDLE	65-66	4838
N/A	BRIGHT BLUE MET	65-67	4839
N/A	DK GREEN	65-67	4840
N/A	BRIGHT BLUE	65-67	4737
N/A	RED	65-75	4841
N/A	SILVER	65-75	4842
N/A	BLUE	66	4741
N/A	BRIGHT BLUE MET	66	4921
N/A	TEAL	67	4843
N/A	DK SADDLE	67-70	4844
N/A	DK BRIGHT BLUE MET	68	4891
N/A	TOBACCO	68	4946
N/A	GUNMETAL	68-69	4934
N/A	SADDLE	68-69	4845
N/A	BRIGHT BLUE	68-70	4738
N/A	BRIGHT MET BLUE	68-71	4846
N/A	DK GREEN MET	69-71	4847
N/A	SADDLE	70	4890
N/A	DK BLUE	70-75	4848
N/A	BLACK	70-84	1501
N/A	BLUE	71	4888
425	OXBLOOD	73-74	4740
N/A	OXBLOOD	73-75	4849
N/A	MED SADDLE	73-75	4850
N/A	NEUTRAL	74-75	4898
N/A	BLUE GREEN	76	4851
N/A	FIRETHORN	76	4852
N/A	WHITE	76-77	4853
N/A	BUCKSKIN	76-77	4855
N/A	DOVE GREY	76-77	4854
N/A	DK BROWN	76-78	4856
N/A	INDIGO BLUE	77	4857
N/A	RED	77-80	4739
N/A	LT DOESKIN	78	4889
N/A	MAHOGANY/SAFFRON	78	4936
N/A	DK GREEN	78-80	4858
N/A	DOESKIN	78-80	4859
N/A	OYSTER	78-80	4860
N/A	DK BLUE	78-81	4861
N/A	SILVER	78-81	4862
79	CLARET	80	1698
N/A	DK RED CARMINE	81-82, 84-85	4937
N/A	MED RED	81-82	4863
N/A	CINNABAR	81-82	4864
N/A	CHARCOAL	81-82	4865
13	SLATE	81-82	1674
N/A	CARMINE	81-82	4866
N/A	SILVER GREEN	82	4867
N/A	BLUE	82	4868
N/A	SILVER BEIGE	82	4869
12DN	GRAPHITE	83-87	3090
15BN	MED GRAY MET	83-87	3091

continued

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CORVETTE

Trim Code	Color Name	Year	SEM No.
15BN	MED GRAY	83-87	3092
28BN	MED BLUE MET	83-87	3093
28BN	MED BLUE	83-87	3094
62AN	LT SADDLE	83-87	3095
62BN	MED SADDLE	83-87	3096
64CN	DK BRONZE MET	83-87	3097
64CN	DK BRONZE	83-87	3098
68CN	RUSSETT	85-87	4085
74CN	CARMINE	83-87	3099
21CN	BRIGHT BLUE MET	86	4221
21CN	BRIGHT BLUE MET	86-87	4369
73BN	FLAME RED	86-87	4222
N/A	ANNIVERSARY WHITE	88	4935
N/A	MED COGNAC	88-91	4313
N/A	STEEL BLUE	90-91	4945
N/A	ARTIC WHITE	92-93	4794
79	RUBY RED	93-94	4791

JAGUAR

Trim Code	Color Name	Year	SEM No.
N/A	MULBERRY	N/A	4427
N/A	SAVILE GRAY	N/A	4428
N/A	BARLEY	N/A	4429
N/A	BLACK	N/A	4430
N/A	BUCKSKIN	N/A	4431
N/A	DOESKIN	N/A	4432
N/A	ISIS BLUE	N/A	4433
N/A	MAGNOLIA	N/A	4434
N/A	LT CREME	N/A	5044
N/A	SADDLE	80-86	5045

FERRARI

Trim Code	Color Name	Year	SEM No.
VM-3997	CREMA	NA	4955
VM-4208	BEIGE	NA	4956
VM-3393	GRIGIO	NA	4957
VM-3171	ROSSO	NA	4958
VM-3282	BLU	NA	4959
VM-8500	NERO	NA	4960

KIA

Trim Code	Color Name	Year	SEM No.
2004-05	LT GRAY	04	5764
2004-08	DK GRAY	04	5766
2004-78	SAND BEIGE	04	5769
2004-96	GRAY	04	5771
2004-BT	OAK BEIGE	04	5775
2004-GJ	SLATE GRAY	04	5781
2004-75	BEIGE	04	5786
2004-B1	DK GRAY	04	5803
2004-B3	SAND BEIGE	04	5804
2004-A4	BEIGE	04	5805
2004-A7	DK GRAY	04	5806
2004-C2	BEIGE	04	5807
2004-C3	GRAY	04	5809

HONDA

Trim Code	Color Name	Year	SEM No.
N/A	HONDA BUMPER GRAY	84-90	4635
N/A	HONDA BUMPER GRAY	87	4670
N/A	BROWN - ACCORD LX	91	4745
G	GREEN - ACCORD	94	5054
H	BROWN - ACCORD	94	5055
G	BROWN - CIVIC	92-95	5056
N/A	GREY - PASSPORT	95	5057
H	BEIGE - ACCORD	96	5058
F	BEIGE - ACCORD	96	5059
F	BEIGE	89	5060
F	BEIGE	95	5061
F	MED BROWN - ACCORD	N/A	5062
N/A	TAN - PASSPORT	N/A	5063
G	DK GREEN - ACCORD	N/A	5064
K	DK GREY - ACCORD	N/A	5065
N/A	CLASSY GRAY	N/A	5862
N/A	MILD BEIGE	N/A	5863

LEXUS

Trim Code	Color Name	Year	SEM No.
N/A	GRAY (LEATHER)	90	4590
N/A	BLUE (LEATHER)	90	4599
N/A	BURGUNDY	90	4601
N/A	IVORY	90	4602
N/A	TAUPE	91	4814
N/A	GRAY	N/A	4908
85/L80	BLUE (LEATHER)	90-94	4968
15/L10	GRAY (LEATHER)	90-94	4969
35/L30	BURGUNDY (LEATHER)	90-94	4970
45/L40	MAUVE (LEATHER)	90-94	4971
N/A	TAUPE	94	4961



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MAZDA

Trim Code	Color Name	Year	SEM No.
N/A	BLUE	91 MPV	4893
N/A	BROWN -626	91	4728
N/A	TAUPE - 929	92	4727
N/A	BLUE - 929	92	4729
N/A	PROTEGE BROWN	90	4749
N/A	GRAY - 626	92-93	4801
N/A	TAUPE - 626	92-93	4800
N/A	GRAY - 929	92-93	4799
N/A	SLATE - 929	92-93	4798
N/A	TAN MIATA	92-93	4797
N/A	TAUPE MPV	92-93	4808
N/A	LT TAUPE MPV	92	4809
N/A	BLACK MX-6, RX-7	92	4802
N/A	SMOKE GRAY NAVAJO	92	4805
N/A	RED RX-7	92-93	4804
N/A	TAN RX-7	92-93	4803
N/A	BEIGE TR	92-93	4806
N/A	GRAY TR	92-93	4807

MERCEDES BENZ

Trim Code	Color Name	Year	SEM No.
173	DK BROWN (PRINT)	97	5077
174	PALOMINO (PRINT)	97	5078
175	CREME BEIGE (PRINT)	97	5079
176	STONE PINE GREEN (PRINT)	97	5080
177	BURGUNDY (PRINT)	97	5081
178	GREY (PRINT)	97	5082
N/A	BLACK	97	5083
N/A	GREY	97	5084
N/A	PARCHMENT	97	5085
N/A	BLUE	97	5086
N/A	SADDLE	97	5087

MERCEDES BENZ

Trim Code	Color Name	Year	SEM No.
N/A	PARCHMENT	68-71	5052
N/A	BAMBOO	72-80	5053
264	WHEAT	73	5002
203	TOBACCO	80-82	4006
204	BAMBOO	80-82	4007
254	PALOMINO	80-82	4011
255	BEIGE	80-83	4012
256	DK GREEN	80-83	4013
257	HENNA RED	80-83	4014
252	BLUE	80-83	4009
253	DK BROWN*	80-83	4010
258	GREY*	80-93	4015
251	BLACK	80-93	1501
N/A	GREY	81-92	5046
N/A	CREME BEIGE	81-92	5048
205	PARCHMENT	84	4008
254	PARCHMENT	84	4448
N/A	BLUE	84	4443
243	RED	85	4444
245	BLUE	85	4445
249	BAMBOO	85	4446
250	COGNAC (PRINT)	85	4447
267	BAMBOO (PRINT)	85	4449
275	CREAM BEIGE	86	4224
276	DK GREEN	86	4225
277	BURGUNDY	86	4226
172	BLUE	88	4423
175	CREME BEIGE	88	4425
176	STONE PINE GREEN	88	4422
177	BURGUNDY	88	4424
N/A	GRAY - BUMPER COATER	88	4736
N/A	CHAMPAGNE (PRINT)	92-96	5047
N/A	SAFFRON (PRINT)	92-96	5049
N/A	MED GREY	92-96	5050
N/A	STEIN	92-96	5051
171	BLACK (PRINT)	97	5075
172	BLUE (PRINT)	97	5076

MGB

Trim Code	Color Name	Year	SEM No.
N/A	GRAY	N/A	4435
N/A	RED	N/A	4436
N/A	RUSSET	N/A	4437
N/A	LT BLUE	N/A	4438
N/A	CINNAMON	N/A	4439
N/A	LT BEIGE	N/A	4440
N/A	LT TAN	N/A	4441
N/A	DK TAN	N/A	4442

MITSUBISHI

Trim Code	Color Name	Year	SEM No.
C 46	DK BROWN	90	5414
W 09	WHITE	90	5409
H 52	DK GRAY	90	5412
YB 7	YELLOW	90	5413
C 46	DK BROWN	90	5408
P 89	PINK	90	5415
G 73	LT GREEN	90	5416
S 55	BEIGE	90	5425
T 85	BLUE	90	5426
XA 4	BLACK	90	5427
R 52	RED	90	5428
H 84	GRAY	90	5440

*Available only on 300SD, 380SEL, 380SL

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1965-1973 MUSTANG INTERIORS

Trim Code	Color Name	Year	SEM No.
N/A	RED	65-73	4641
N/A	BLACK	65-73	4642
N/A	BLUE	65-73	4643
N/A	DK IVY GOLD	65-73	4644
N/A	BLUE	65-73	4645
N/A	PALOMINO	65-73	4646
N/A	WHITE	65-73	4647
N/A	IVY GOLD	65-73	4648
N/A	DK BLUE	65-73	4649
N/A	PARCHMENT	65-73	4650
N/A	RED	65-73	4651
N/A	EMBERGLO	65-73	4652
N/A	TURQUOISE	65-73	4653
N/A	PARCHMENT	65-73	4654
N/A	DK TURQUOISE	65-73	4655
N/A	SADDLE	65-73	4656
N/A	MAROON	65-73	4657
N/A	NUGGET GOLD	65-73	4658
N/A	NUGGET GOLD	65-73	4659
N/A	LT BLUE	65-73	4660
N/A	DK IVY GOLD	65-73	4661
N/A	BLACK	65-73	4662
N/A	DK RED	65-73	4663
N/A	MED BLUE	65-73	4664
N/A	MED IVY GOLD	65-73	4665
N/A	GINGER	65-73	4666
N/A	WHITE	65-73	4667
N/A	VERMILLION	65-73	4668
N/A	GREEN	65-73	4669

ROLLS ROYCE/BENTLEY

Trim Code	Color Name	Year	SEM No.
A846	TAN	N/A	4465
A847	FAWN	N/A	4484
A890	CHOCOLATE	N/A	4476
A891	CHESTNUT	N/A	4478
A893	BURGUNDY	N/A	4463
A3015	LAKE BLUE	N/A	4473
A3086	RED	N/A	4462
A3099	CREAM	N/A	4480
A3171	RED	N/A	4472
A3218	SADDLE	N/A	4482
A3234	BEIGE	N/A	4468
A3243	CINNAMON	N/A	4483
A3244	BLUE GREY	N/A	4471
A3282	LIGHT NAVY	N/A	4464
A3393	GREY	N/A	4485
A3655	GREEN	N/A	4486
A3672	PARCHMENT	N/A	4466
A3997	MAGNOLIA	N/A	4479
A4104	BISCUIT	N/A	4467
A4133	BLUE	N/A	4475
A4134	TAN	N/A	4481
A4135	LT BLUE	N/A	4474
A4169	WHITE	N/A	4470
A4184	COFFEE BEIGE	N/A	4460
A4186	MINK	N/A	4477
A5032	ROVER GRAY	N/A	4459
A8300	ROSSO RED	N/A	4461
A8500	BLACK	N/A	4469

NISSAN

Trim Code	Color Name	Year	SEM No.
PK 55	MIDNIGHT CREEK	01	5547

SAAB

Trim Code	Color Name	Year	SEM No.
N/A	RED	N/A	4584
N/A	TAN	N/A	4585
N/A	GRAY	N/A	4586

PORSCHE

Trim Code	Color Name	Year	SEM No.
N/A	CORK (PRINT)	N/A	5039
N/A	BEIGE	N/A	5042

STERLING

Trim Code	Color Name	Year	SEM No.
N/A	STONE BEIGE	90	4629
N/A	AZURE BLUE	90	4630
N/A	COFFEE BEIGE	90	4631
N/A	FLINT	90	4632
N/A	MINK	90	4633

SUBARU

Trim Code	Color Name	Year	SEM No.
N/A	LT TAN	89-92	5431



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THUNDERBIRD

Trim Code	Color Name	Year	SEM No.
N/A	LT GREEN	55	4487
N/A	RED	55	4488
N/A	DK GREEN	55	4489
N/A	WHITE	55	4490
N/A	YELLOW	55	4634
N/A	LT BLUE	56	4491
N/A	LT GREEN	56	4492
N/A	BROWN	56	4493
N/A	RED	56	4494
N/A	RED	57	4495
N/A	WHITE	57	4535
N/A	LT RED MET	57	4536
N/A	LT GREEN	57	4537
N/A	DK GREEN	57	4538
N/A	LT BLUE	57	4539
N/A	DK BLUE	57	4540
N/A	AQUA	64-66	4751
N/A	MED BLUE MET	64-66	4752
N/A	EMBERGLO	64-66	4753
N/A	LT IVY GOLD	64-66	4754
N/A	PEARL WHITE	64-66	4755
N/A	SEA MIST GREEN	64-66	4756
N/A	DK BLUE MET	64-66	4757
N/A	LT BLUE MET	64-66	4758
N/A	GOLD	64-66	4759
N/A	TURQUOISE MET	64-66	4760

TOYOTA

Trim Code	Color Name	Year	SEM No.
432B	ANTELOPE	N/A	5616
433B	LIGHT ANTELOPE	N/A	5617
434B	OAK	N/A	5618
436B	LIGHT OAK	N/A	5620
439B	MED DK NEUTRAL	N/A	5621
440B	MED NEUTRAL	N/A	5622
441B	ORCHID BROWN	N/A	5623
009B	CASHMERE	N/A	5810
140B	ASH	N/A	5811
T654	OLIVE MET	73	5525
008B	NEW ECRU	01	5554
136B	BLACK	01	5555
411B	BROWN	N/A	5638
412B	LIGHT BROWN	N/A	5639
416B	MED GREIGE	N/A	5640
445B	DK NEUTRAL BONE	N/A	5641
443B	MED NEURTAL BONE	N/A	5642
103B	GRAY	N/A	5643
133B	DK STONE	N/A	5644
134B	STONE	N/A	5645
304B	NEW MAROON	N/A	5646
306B	MAUVE	N/A	5647
303B	RED	N/A	5648
201B	BLACK	N/A	5649
101B	SHADOW BLUE	N/A	5650
102B	LIGHT GRAY	N/A	5651
104B	SLATE GRAY	N/A	5652
105B	LIGHT GRAY	N/A	5653
109B	BLUISH GRAY	N/A	5654
110B	LIGHT GRAY	N/A	5655
111B	BLUE GRAY	N/A	5656
112B	DK BLUE GRAY	N/A	5657
113B	MEDIUM GRAY	N/A	5658
119B	LT BLUISH GRAY	N/A	5659
120B	DK BLUE GRAY	N/A	5660
121B	BLUE GRAY	N/A	5661
124B	DK CHARCOAL	N/A	5662
126B	MED MOONMIST	N/A	5663
128B	MOONMIST	N/A	5664
128B	MED CHARCOAL	N/A	5665
446B	SANDLEWOOD	N/A	5624
447B	FAWN	N/A	5625
422B	DARK GRIEGE	N/A	5626
431B	QUARTZ	N/A	5627
442B	ORCHID	N/A	5628
417B	DK ROSE	N/A	5629
418B	ROSE	N/A	5630
427B	LT ROSE	N/A	5631
002B	IVORY	N/A	5632
003B	IVORY	N/A	5633
006B	IVORY	N/A	5634
007B	IVORY	N/A	5635
407B	SABLE	N/A	5636
408B	LT SABLE	N/A	5637
615B	MIST GREEN	N/A	5609
607B	DK AGATE	N/A	5610
608B	AGATE	N/A	5611
424B	TAN	N/A	5612
425B	LIGHT GREIGE	N/A	5613
606B	JADE	N/A	5614
429B	CHOCOLATE BROWN	N/A	5615
432B	ANTELOPE	N/A	5616

continued

TOYOTA

Trim Code	Color Name	Year	SEM No.
N/A	OAK	N/A	5864
N/A	IVORY	N/A	5865
N/A	BLUE GRAY	N/A	5866
807- B	BLUE	N/A	5406
N/A	TAN	88	5419
N/A	BURGUNDY	88	5420
N/A	SMOKE - PREVIA	92	5421
N/A	DK BLUE	92	5422
N/A	NAVY BLUE	88	5423
AB	SMOKE	N/A	5436
A195	LT GRAY	86	5437
A025	IVORY	86	5439
435B	MED OAK	91-2001	5574
601B	KHAKI	N/A	5600
602B	LT KHAKI	N/A	5601
603B	DARK SPRUCE	N/A	5602
604B	SPRUCE	N/A	5603
606B	JADE	N/A	5604
610B	DARK SAGE	N/A	5605
611B	SAGE	N/A	5606
612B	SLATE GREEN	N/A	5607
613B	LT GREEN	N/A	5608
615B	MIST GREEN	N/A	5609
607B	DARK AGATE	N/A	5610
608B	AGATE	N/A	5611
424B	TAN	N/A	5612
425B	LIGHT GREIGE	N/A	5613
606B	JADE	N/A	5614
429B	CHOCOLATE BROWN	N/A	5615

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TOYOTA

Trim Code	Color Name	Year	SEM No.
433B	LIGHT ANTELOPE	N/A	5617
434B	OAK	N/A	5618
436B	LIGHT OAK	N/A	5620
439B	MED DK NEUTRAL	N/A	5621
440B	MED NEUTRAL	N/A	5622
441B	ORCHID BROWN	N/A	5623
130B	LT GRAY	N/A	5666
131B	AMETHYST	N/A	5667
132B	LT AMETHYST	N/A	5668
135B	SADDLE GRAY	N/A	5669
137B	DK GRAY	N/A	5682
138B	GRAPHITE	N/A	5844

VOLVO

Trim Code	Color Name	Year	SEM No.
N/A	BLACK 240/740 GL	N/A	4569
N/A	BLACK 760/780	N/A	4570
N/A	BLUE 740 GL	N/A	4571
N/A	BLUE 780	N/A	4572
N/A	RED 740 GL	N/A	4573
N/A	RED 760	N/A	4574
N/A	TAUPE 780	N/A	4575
N/A	GREY 760	N/A	4576
N/A	BEIGE 240	N/A	4577
N/A	BEIGE 740	N/A	4578
N/A	BEIGE 780	N/A	4579
N/A	BEIGE 760	N/A	4580

To match on instrument panel use 1302 OVER base coat

NOTE: (PRINT) is used to designate vinyls which have a two step color, base coat and print coat. We do not recommend the two tone color match. All matches are formulated to give good overall color match when viewed from a few feet away.

“WE”RE WITH YOU ALL THE WAY” SEM is dedicated to supporting our products. Consult the **RAP-1 Refinishing Automotive Plastics and Vinyls** for detailed coating instructions. For repairing automotive plastics, refer to the **RAB-2 Plastic Repair and Refinishing Procedures**. For additional technical information please call 800-831-1122 or visit us on the web at www.semproducts.com.

Please contact your SEM distributor for information on training workshops, shop certifications and SEM School.



The Right Choice

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SEM QUALITY AS NEAR AS YOUR PHONE

We're here to help you Monday through Thursday from 8:00 am until 5:00 pm, and on Friday from 8:00 am until 4:30 pm Eastern Time.

For technical information or application questions, visit our website, or call and ask for Technical Service. For help finding our products, assistance placing an order or an intermix formula, call and ask for Customer Care.

INSTRUCTIONAL ASSISTANCE

A variety of instructional materials guide the technician through plastic repair and refinishing, automotive interior refinishing, as well as a host of additional problem solving repairs for today's bodyshop. COLOR COAT and SURE-COAT™ mixing formulas are available on computer disk and printed page and are updated yearly at no charge!

SHOP CERTIFICATION

A comprehensive training program is presented by qualified SEM personnel. Technicians are instructed on the proper use of the SEM product line and each participant receives a certificate of completion.

SEM SCHOOL

This hands-on training class, held at the SEM plant in Rock Hill, South Carolina, is available on a limited basis to those who sell or use our products. Classes fill up quickly, so call SEM for complete details.



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