

## DESCRIPTION

Tac Free is an aerosol, elastomeric, satin top coat used to eliminate plasticizer migration on coated surfaces.

## FEATURES

- Eliminates tackiness on refinished vinyl
- Protective coating
- Resistant to alcohol based cleaners

## SUITABLE SUBSTRATES

- Vinyl previously coated with Color Coat, Classic Coat or Vinyl Coat

## TYPICAL PROPERTIES

Part:	Product Name:	Color:	Container:
39643	Tac Free	Clear	16 oz. Aerosol

MIR: Category CCP  $\leq$  1.5

## HANDLING AND APPLICATION



### PREPARATION:

Shake product thoroughly.



### APPLICATION:

Apply one light coat followed by one medium coat, allowing 3-5 minutes flash time between coats.

Note: Color may shift if Tac Free is applied to heavily

Do not apply Color Coat™, Classic Coat™ or Vinyl Coat over wet Tac Free. Tac Free is the final coat. Do not rush to install the part. Full cure is obtained after 48 hours.



### STORAGE:

Tac Free should be stored in a cool, dry place with adequate ventilation away from heat, sparks and flames. The shelf life for Tac Free is 3 years when stored under normal conditions.

For more detailed information, refer to the Refinishing Auto Plastics & Vinyls Procedures (RAP-1) or Tac Free SDS at [semproducts.com](http://semproducts.com).



Check local VOC regulations to ensure compliance of all products in your area.

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### **Technical Consultation Service**

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

### **Disclaimer:**

The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Safety Data Sheet (SDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the SDS and product label are available upon request.