



DESCRIPTION

Color Coat Flattener is an additive that lowers gloss and adds versatility when custom matching Color Coat intermix formulas.

FEATURES

- Easily reproduce low gloss OEM appearance
- Increases versatility of **Color Coat**
- Works with all **Color Coat** formulas
- Simple to use

SUITABLE SUBSTRATES

- **Color Coat**

TYPICAL PROPERTIES

Part:	Product Name:	Color:	Container:
13038	Color Coat Flattener	Opaque White	Pint
Actual VOC:		5.94 #/gal (712.4 g/L)	
Regulatory VOC:		5.98 #/gal (717.7 g/L)	
Volatile Wt %:		74.8	
Density:		8.07 #/gal (968.4 g/L)	

Use VOC calculator to determine VOC of mixtures. Check local VOC regulations to ensure compliance in your area.

HANDLING AND APPLICATION



PREPARATION:

Prepare surface according to Color Coat technical data sheet.



MIXING:

Shake well. For best results, use only when can temperature is approximately 70°F (21°C).

DO NOT THIN. Color Coat Flattener is ready to use.

Mix Color Coat toners without **High Gloss Clear** or **Satin Gloss Clear** and add Color Coat Flattener until desired gloss is achieved. Formulas that have **Low Luster Clear** have been formulated to match the OEM gloss level and typically will not require the use of Color Coat Flattener.



Check local VOC regulations to ensure compliance of all products in your area.

Note: Do not exceed a 10% addition of Color Coat Flattener. In general, a 10% addition will result in a 25-50% reduction in gloss, depending on the formula and substrate. Hiding and color match may be affected with higher levels of Color Coat Flattener. Always apply product to a test panel before use.



APPLICATION:

Apply according to Color Coat technical data sheet.



STORAGE:

Color Coat Flattener should be stored in a cool dry place with adequate ventilation away from heat, sparks and flames. The shelf life for Color Coat Flattener is 3 years when stored under normal conditions.

Technical Consultation Service

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

Disclaimer:

The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Safety Data Sheet (SDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the SDS and product label are available upon request.