



GRIP TIDE™ NON-SKID DECK COATING

STANDARD OPERATING PROCEDURE

1 CLEAN



Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with a dry, lint-free cloth.

2 SAND

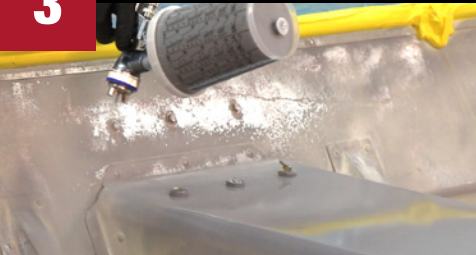


Sand with P80 – P180 grit paper or a bed brush. Blow off with compressed air. Re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**.

Mask areas you don't want to coat and tack.

Prime any bare metal with **GripTide Primer**. Mix 4 parts **GripTide Primer** with 1 part **GripTide Primer Activator**.

3 PRIME



To spray **GripTide Primer**:

Gun: 1.3 – 1.9 fluid nozzle
Air Pressure: 35 – 45 psi for non-HVLP
8 – 10 psi at the cap for HVLP

Apply: 1 – 3 medium coats
Flash: 10 – 15 minutes between coats

To roll **GripTide Primer**:

Roller: High Density Foam Roller
Apply: 1 – 3 medium coats
Flash: 10 – 15 minutes between coats

4 PREP



Topcoat without sanding within 1 – 16 hours after applying primer. When topcoating after 16 hours, sand with P80 – P180 grit paper. Blow off with compressed air and re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**.

Mix 4 parts **GripTide Non-Skid Deck Coating** with 1 part **GripTide Catalyst**.

5 APPLY



To roll on, use supplied **High Density Foam Roller** and apply 1 medium wet coat.

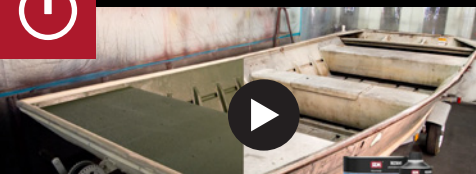
To spray, use with the **Premium Undercoat Applicator** or the **Economy Coating Gun** attached to a **Metal Schutz Bottle**. Apply 1 – 2 lights coats with 15 – 20 minutes flash time between coats.

Ⓢ Allow 8 hours before delivery, 24 hours for light use and 72 hours for full use.



Watch the SOP video and download additional resources at: semproducts.com/sop-griptide

WATCH & LEARN



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PRODUCT LIST



PREP

Part	Product	Size
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Quart
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart



GRIP TIDE PRIMER

Part	Product	Size
M25674	Primer	Quart
M25686	Primer Activator	Half Pint



GRIP TIDE NON-SKID DECK COATING

Part	Color	Size
M25610	Sail White	Gallon Kit
M25620	Gull Gray	Gallon Kit
M25630	Mateo Wheat	Gallon Kit
M25640	Sportsman Green	Gallon Kit
M25650	Midnight Black	Gallon Kit
Kit Contains: GripTide Non-Skid Deck Coating		Gallon
GripTide Catalyst		Quart
Heavy Texture Roller (9")		1 Roller

EQUIPMENT

Part	Product	Size
71004	Metal Schutz Bottle	1 Bottle
71102	Economy Coating Gun	1 Applicator
71109	Premium Undercoat Applicator	1 Applicator
71140	Heavy Texture Roller (9")	1 Roller

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