SEM

COPPERWELD

NUMERO OF A CORPOSION PROTECTION

FOR CONDUCTIVITY





**Copperweld** is a zinc-based and copper-enriched weld-through primer that provides superior corrosion protection between welded substrates while minimizing heat affected zones and welding spatter.

- OEM recommended
- Zinc-based formula for superior corrosion protection
- Copper-enriched for improved conductivity while welding
- Minimizes the heat affected zone while welding
- · Low weld-spatter formula
- Smooth spraying and easy covering
- · Compatible with MIG and STRSW welding

| Part No. | Product              | Size           |
|----------|----------------------|----------------|
| 40793    | Copperweld           | 16 oz. Aerosol |
| 40786    | Brushable Copperweld | 8 oz. Can      |



## PREP

SEM

Clean surface with **SEM Solve** or **XXX Universal Surface Cleaner**.

Sand with P80 grit paper. Surface must be bare metal.

Blow off dust and re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**.



| Part No. | Product                       | Size           |
|----------|-------------------------------|----------------|
| 38371    | SEM Solve                     | Gallon         |
| 38373    | SEM Solve                     | 20 oz. Aerosol |
| 38374    | SEM Solve                     | Square Quart   |
| 77771    | XXX Universal Surface Cleaner | Gallon         |
| 77774    | XXX Universal Surface Cleaner | Quart          |

## **AEROSOL** APPLICATION

FOR LARGE AREAS OR FASTER COVERAGE

Shake can vigorously for one minute after mixing ball begins to rattle to ensure color uniformity and prevent clogging.

**Coats:** 2 medium wet coats to both surfaces **Flash Time between Coats:** 3 – 5 minutes **Time to Weld:** 20 minutes

**NOTE:** Remove any excess weldthrough primer prior to applying filler, primer or paint; otherwise; lifting will occur. Remove or scratch weld-through primer from plug weld areas prior to performing MIG weld application for maximum performance.



| Part No. | Product     | Size           |
|----------|-------------|----------------|
| 40793    | Copperweld™ | 16 oz. Aerosol |

## **BRUSHABLE** APPLICATION

FOR SMALL AREAS OR PRECISE APPLICATION

Shake can vigorously for one minute to ensure color uniformity and performance.

**Coats:** 1 -2 light coats to both surfaces **Flash Time between Coats:** 3 – 5 minutes **Time to Weld:** 20 minutes

**NOTE:** Remove any excess weld-through primer prior to applying filler, primer or paint; otherwise; lifting will occur. Remove or scratch weld-through primer from plug weld areas prior to performing MIG weld application for maximum performance.





SEM Products, Inc. Rock Hill, SC 29730 1-800-831-1122 semproducts.com



Learn about Copperweld semproducts.com/product/copperweldtm-primer