

# SEM<sup>®</sup> TRUCKBED LINERS

## STANDARD OPERATING PROCEDURE

### 1 PREP



Pressure wash and allow to dry. Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth.

### 2 SAND & PRIME



Remove all rust. Sand inside of bed with P180 – P220 grit or a bed brush. Truckbed liners may be sprayed over OEM finishes.

⚠️ Prime bare metal with direct-to-metal epoxy or 2K urethane primer. Allow primer to fully cure. Sand primer with P180 – P220 grit or a bed brush.

Blow off dust and tack clean. Mask off areas that are not to be sprayed.

### 3 APPLY



ⓘ Refer to the **Technical Data Sheet** for mixing instructions.

Spray 2 – 3 light coats. Allow proper flash time between coats. The first coat should not achieve full coverage and subsequent coats should be applied in the same manner. Remove masking tape immediately after applying final coat.

WATCH THE VIDEO AT:  
[semproducts.com/sop-truckbed-liner](http://semproducts.com/sop-truckbed-liner)



### WATCH & LEARN



### PRODUCT LIST



#### ROCK-IT LINER™

| Part  | Product      | Size               |
|-------|--------------|--------------------|
| 42246 | Catalyst     | Half Pint          |
| 42250 | Black Kit    | 4 Sprayable Quarts |
| 42254 | Black        | Quart              |
| 42260 | Tintable Kit | 4 Sprayable Quarts |
| 42264 | Tintable     | Quart              |



#### TRUCKBED LINER

| Part  | Product      | Size            |
|-------|--------------|-----------------|
| 39630 | Black Kit    | 1.25 Gallon Kit |
| 39650 | Tintable Kit | 1.25 Gallon Kit |



#### PRO-TEX™ TRUCKBED LINER

| Part  | Product               | Size          |
|-------|-----------------------|---------------|
| 40640 | Black Kit             | 1.5 Gallon    |
| 40645 | Black                 | 5 Gallon Pail |
| 40660 | Tintable Kit          | 1.5 Gallon    |
| 40665 | Tintable              | 5 Gallon Pail |
| 40671 | Catalyst              | Gallon        |
| 71004 | Plastic Schutz Bottle | 1 Bottle      |

### PRODUCT LIST



#### PREP

| Part  | Product                       | Size           |
|-------|-------------------------------|----------------|
| 38371 | SEM Solve                     | Gallon         |
| 38373 | SEM Solve                     | 20 oz. Aerosol |
| 38374 | SEM Solve                     | Square Quart   |
| 77771 | XXX Universal Surface Cleaner | Gallon         |
| 77774 | XXX Universal Surface Cleaner | Quart          |



#### PRIME

| Part  | Product                              | Size            |
|-------|--------------------------------------|-----------------|
| ML010 | Metallock™ High Build DTM Primer Kit | 1.25 Gallon Kit |
| ML014 | Metallock DTM High Build Primer      | Quart           |
| MLH16 | Metallock DTM Hardener               | Half Pint       |
| 50121 | World Class™ DTM Primer              | Gallon          |
| 50124 | World Class DTM Primer               | Quart           |
| 50134 | World Class DTM Primer Activator     | Quart           |
| 50136 | World Class DTM Primer Activator     | Half Pint       |

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